# 205

# Surface Preparation Discs

### Surface Preparation

**Quick Change Screw Fitting Discs** 

For general use including blending welds and removing machining marks. Also suitable for use on mild contours as well as flat surfaces. Quick change screw fitting ensures that the disc is always perfectly centred without adhesive, moving parts or centre screw damage to the workpiece. Higher speeds can be attained resulting in faster stock removal reduced man-hours and increased productivity.

Available in two abrasive types, aluminium oxide for general-purpose use and zirconia alumina for grinding and finishing of stainless steel. Available in 25mm, 38mm, 50mm, 75mm and 100mm diameters for the abrasive discs. Also available in a surface preparation material that is designed for smoothing surfaces prior to painting, removing rust, oxides, imperfections and blending out grit disc marks to produce fine finishes on metal. All discs are compatible with 3M ROLOC™ system holders.

#### Aluminium Oxide Abrasive Discs

For general-purpose use.



Disc Dia.	Grit	Weight per 100	Order Code YRK-205
25mm	P36	220g	-5010K
	P40	220g	-5020K
	P50	220g	-5030K
	P60	220g	-5040K
	P80	220g	-5050K
	P100	220g	-5060K
	P120	220g	-5070K
	P180	220g	-5080K
	P40	320g	-5120K
	P50	320g	-5130K
38mm	P60	320g	-5140K
	P80	320g	-5150K
	P100	320g	-5160K
	P180	320g	-5180K
	P36	620g	-5210K
	P40	620g	-5220K
	P50	620g	-5230K
50mm	P60	620g	-5240K
JOHIII	P80	620g	-5250K
	P100	620g	-5260K
	P120	620g	-5270K
	P180	620g	-5280K
75mm	P36	1330g	-5310K
	P40	1330g	-5320K
	P50	1330g	-5330K
	P60	1330g	-5340K
	P80	1330g	-5350K
	P100	1330g	-5360K
	P120	1330g	-5370K
	P180	1330g	-5380K

#### Surface Preparation Discs

Designed for cleaning and finishing on all metals. Leaves a burr-free surface ready for painting or coating. Can also be used for the removal of light rust, oxides and coatings.



Disc Dia.	Grit		Order Code YRK-205	
NA-MANAGEMENT	Fine	630g	-6210K	
50mm		630g	-6220K	
Sess Series Orin	Coarse		-6230K	
	Fine	1330g	-6310K	
75mm	Med	1330g	-6320K	
	Coarse	1330a	-6330K	

#### Zirconia Alumina Abrasive Discs

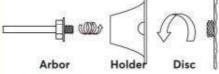
For grinding and finishing of stainless steel.



Disc Dia.	Grit	Weight per 100	Order Code YRK-205	
-	P60	220g	-5640K	
25mm	P80	220g	-5650K	
38mm	P36	330g	-5710K	
	P80	330g	-5750K	
	P120	330g	-5770K	
	P36	625g	-5810K	
	P50	625g	-5830K	
50mm	P60	625g	-5840K	
602501010100	P80	625g	-5850K	
	P120	625g	-5870K	
75mm	P40	1330g	-5920K	
	P60	1330g	-5940K	
	P80	1330g	-5950K	

#### Screw Fitting Disc Holders

Rubber holders to suit screw fitting discs. Supplied complete with 6mm diameter shank.





To Suit Disc Size	Weight Per 25	Order Code YRK-205	
38mm	0.95kg	-6820K	
50mm	1.00kg	-6830K	
75mm	2.00kg	-6840K	



#### Quick Change Screw Fitting Disc Kits

Multi-purpose kit containing: one of each surface preparation disc fine, medium and coarse. Two of each abrasive disc grades P36, P60, P80 and P120.

One 6mm diameter shank to fit the backing pad.



## **Surface Conditioning Kit**

Aluminium oxide abrasive discs with quick change screw fitting. For cleaning and finishing on all metals leaving a burr-free surface ready for painting or coating. Can also be used for the removal of light rust, oxides and coatings. Suitable for use with power tools.

#### Contents:

2 discs x P36, P40, P50, P60, P80, P100, P120 and P180 grade. Plus 6mm shank screw fitting disc holder.

