



## Flap Discs

High performance alternative to sanding discs. Have the advantage over depressed centre grinding discs on light gauge sheet metal where surface finish is important. Overlapped abrasive strips slowly wear away revealing fresh abrasive, ensuring the disc always cuts effectively, reducing clogging and providing constant finish throughout disc life.

No backing pads needed. Safe to use at 80m/s on any grinder. Tested at 150m/s and approved by the German Grinding Wheel Authority (DSA). Available in two grades and with two types of backing.



Precision Layered



### Aluminium Oxide Grade Glass Fibre-Backed (General-purpose, non-scratch).



Grit	Weight per 10	Order Code YRK-220
<b>100mm Dia x 16mm Bore 15,300 MOS (rpm)</b>		
P36	0.70kg	-9410K
P40	0.70kg	-9420K
P60	0.65kg	-9430K
P80	0.60kg	-9440K
P120	0.55kg	-9450K
<b>115mm Dia x 22mm Bore 13,300 MOS (rpm)</b>		
P36	0.95kg	-9510K
P40	0.90kg	-9520K
P60	0.85kg	-9530K
P80	0.75kg	-9540K
P120	0.75kg	-9550K
<b>125mm Dia x 22mm Bore 12,000 MOS (rpm)</b>		
P36	1.30kg	-9610K
P40	1.20kg	-9620K
P60	1.10kg	-9630K
P80	1.00kg	-9640K
P120	0.90kg	-9650K
<b>180mm Dia x 22mm Bore 8,600 MOS (rpm)</b>		
P36	2.40kg	-9710K
P40	2.30kg	-9720K

### Zirconium Grade Glass Fibre-Backed (For stainless steel, non-scratch).



Grit	Weight per 10	Order Code YRK-220
<b>100mm Dia x 16mm Bore 15,300 MOS (rpm)</b>		
PP36	0.70kg	-8410K
P40	0.70kg	-8420K
P60	0.70kg	-8430K
P80	0.60kg	-8440K
P120	0.55kg	-8450K
<b>115mm Dia x 22mm Bore 13,300 MOS (rpm)</b>		
P36	0.85kg	-8510K
P40	0.80kg	-8520K
P60	0.90kg	-8530K
P80	0.80kg	-8540K
P120	0.75kg	-8550K
<b>125mm Dia x 22mm Bore 12,000 MOS (rpm)</b>		
P36	1.20kg	-8610K
P40	1.15kg	-8620K
P60	1.15kg	-8630K
P120	1.00kg	-8650K
<b>180mm Dia x 22mm Bore 8,600 MOS (rpm)</b>		
P36	2.60kg	-8710K
P40	2.30kg	-8720K

### 115mm Rust & Paint Removal Disc

Made of intertwined nylon fibres which are then immersed in synthetic resin and gently hardened. Ideal for removing old paint, rust and welding splatter without scratching the surface of the workpiece, cleaning and smoothing wood and plastic, polishing of stainless steel and removal of thermal bluing.

DIN EN 13743.



Size x Bore (mm)	Maximum rpm	Order Code YRK-245
115 x 22	10,500	-3800K

### Non Woven Polishing Flap Discs

High performance non-woven flap discs make an ideal choice for polishing and finishing stainless steel, carbon steel, non-ferrous metals etc. Available in two sizes and choice of coarse, medium and fine.

Maximum rpm 13,280 and maximum speed 80m/s.



Size (mm)	Grade	Order Code YRK-220
115 x 22	Coarse	-9800K
115 x 22	Medium	-9810K
115 x 22	Fine	-9820K
125 x 22	Coarse	-9830K
125 x 22	Medium	-9840K
125 x 22	Fine	-9850K